

# **Product Catalog**

Knappco, part of the OPW Fluid Transfer Group, provides expert solutions for the safe handling, transfer, monitoring, measuring and protection of hazardous bulk products worldwide.



## **Knappco's Mission**

For dry bulk transport products, such as industrial access ports, manholes, hatches, fill covers, pressure vacuum hatches, valves, weld rings and fill covers, Knappco is the brand of choice for keeping a lid on bulk commodities while they're being handled or transported.

Knappco products are precision engineered and manufactured to meet the requirements of a wide range of industries and applications. For more than 50 years, dry bulk tank builders and operators have trusted Knappco.



# Introducing Knappco the SLS-1000 Remote Powered Manhole



Knappco™, the largest manufacturer of manholes in the world, introduces the revolutionary new SLS auto-opening manhole. The SLS is durable enough to handle the day-to-day loading of dry bulk products like sand, cement, grain, fly ash, limestone and more, without the need for the operator to climb to the top of the trailer to open the manhole. Just roll up to the loading rack, activate the pneumatic control to open the manhole from ground level and fill 'er up. It's that simple, and that safe. With the injury rate rising from drivers physically opening manholes, doesn't it make sense to protect your employees while saving yourself the expense of liability?

### **Features**

- · Keeps operator safely on the ground
- Eliminates the need for the driver to go on top of the tank
- Inflatable gasket ensures the cover has a positive seal at all times
- No welding required for installation
- Trailer's low profile is retained when retrofitted
- Easy to operate controls
- · Indicator for open and closed

## **Benefits**

- Makes dry bulk trailer loading safer reduces the liability risks associated with employees physically climbing on top of the dry bulk trailer to open and close the manhole prior to, and after loading
- Long-lasting inflatable gasket inflates thousands of times without fail and ensures that the cover has a positive seal at all times, even after years of encrusted materials like cement can prohibit other manholes from closing properly
- Design is retrofitable eliminates costly conversion labor by easily installing without any welding on LM, BL, or MM weld rings with only minor modifications - perfect for retrofitting existing fleets of dry bulk trailers while conforming to current stringent standards for newer trailers
- Low profile retained when retrofitted overall height of the trailer will not change when fitted with an SLS-1000
- Reliable, pneumatic control piston is positioned in a way that guarantees nofail operation in harsh climates after years of use with dusty materials like cement, limestone and sand

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## MANHOLE & FILLCOVER OPTION INFORMATION

		MODEL PREFIX																							
		LH																							
	6"																						1.0.		
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	10"	<u> </u>			×															×				ļ	ļ
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	24"	<u> </u>		ļ							X										X	×		<u> </u>	X
	30"														Х									_	
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H.	PRESSURE/VACUUM																						Х	Х	X
	CLAMP RING			ļ					Х	Х			Х	×										ļ	
LATCH TYPE	WING NUT	×		×																					
	STRONGBACK	ļ	Х	<u> </u>	X	X	×	X							Х					Х					
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	MULTIPLE CAMS																Х	Х	х		х	х			
₽.	CARBON STEEL	×	X	×	x	x	×	X	X	х	x	X	Х	×	X			X	x	X					
TERI	PLATED STEEL																								
. MA	ALUMINUM				0		0	0	0				0			×	Х				x	×			
COVER MATERIAL	304SS	0	0	0	0	0	0	0	0	0	0	0	0	0	0			0	0	0					
ŏ	316SS	0	0	0	0	0	0	0	0	0	0	0	0	0				0	0						
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WELD RING MATERIAL	ALUMINUM				0		0	0	0				0			×	X				0	0			
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Й	NEOPRENE	0	0	0	0	0	0	0	0	0	0	0		0	0		0	0	0	0	ļ	ļ			
GASKET TYPE	VITON	ļ	0		0		0	0			0	0	0	0			0	0			ļ	<b> </b>			
SKEI	EPDM	0			0		0	0	0		0	0									ļ				
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	TEFLON	0	0		0		0	0																	

X = STANDARD PRODUCT

O = AVAILABLE OPTION

SOME OPTIONS MAY REQUIRE EXTENDED LEAD TIME. PLEASE CALL FOR SPECIFIC AVAILABILITY.

FOR ADDITIONAL OPTIONS NOT LISTED CONTACT THE FACTORY @ 888-526-5657

Knappco / Civacon

4304 Mattox Road Riverside, MO 64150 Phone 888-526-5657 Fax 888-634-1433

AVAILABILITY OF ALL MODELS AND OPTIONS IS SUBJECT TO CHANGE WITHOUT NOTICE. BUYER ASSUMES SOLE RESPONSIBILITY FOR DETERMINING APPLICATION SUITABILITY FOR ANY PRODUCT ORDERED.

## **Pressure Manhole**



KS 20" full opening pressure manhole for cargo tank/industrial/bulk storage tanks — up to 12PSI

Applications: General purpose access door for non-code applications ≤ 12PSI

Features: 6 quick-opening adjustable cam levers; safety catch helps prevent accidents when opening against residual pressure; locking tabs enable contents to be secured with tamper-proof seal

• KS1110 — Carbon Steel Cover; Plated Steel Hardware; Carbon Steel Weld Ring; Buna Gasket.

• KS4210 - SS304 Cover; SS304 Hardware; SS304 Weld Ring; Buna Gasket.

Avg. ship weight: 52 lbs Overall height: 8 1/4" approximate



LM 20" full opening pressure manhole for rail car/cargo tank/ industrial/intermodal/bulk containers (IBC) — up to 30 PSI

**Applications**: Salt, cement, dry food products, sand chemicals, crude oil and other general applications with a working pressure  $\leq$  30PSI

Features: 6 quick-opening adjustable cam levers; open rib cover design provides strength without product hangup; meets MC307 and DOT-407(HM183) requirements

 LM1151—Aluminum Cover; Plated Steel Hardware; Nylon Wear Plates Aluminum Weld Ring; White Neo Gasket.

Additional weld ring and gasket material are available on request.

Avg. ship weight: 55 lbs (steel) Overall height: 8 3/4" approximate



MJ 20" full opening pressure manhole for cargo tank/industrial/bulk storage tanks — up to 18PSI Applications: General purpose access door for non-code applications ≤ 18PSI

Features: 6 quick-opening adjustable cam levers; safety catch helps prevent accidents when opening against residual pressure; locking tabs enable contents to be secured with tamper-proof seal

• MJ1110 — Carbon Steel Cover; Plated Steel Hardware; Carbon Steel Weld Ring; Buna Gasket.

Avg. ship weight: 55 lbs (steel) Overall height: 8 3/4" approximate



MZ 20" full opening pressure manhole for cargo tank/industrial — up to 25PSI

**Applications**: Hot oil, asphalt, general purpose access door with working pressure  $\leq$  25PSI

Features: 6 quick-opening adjustable cam levers; safety catch helps prevent accidents when opening against residual pressure; locking tabs enable contents to be secured with tamper-proof seal

• MZ1110 - Carbon Steel Cover; Plated Steel Hardware; Carbon Steel Weld Ring; Buna Gasket.

Avg. ship weight: 75 lbs Overall height: 8 3/4" approximate

## Non-Pressure Manholes



KA 16" non-pressure manhole with 10" fill opening for industrial/storage tanks/agriculture

Applications: Fill opening, cleanout, inspection cover, sampling port

Features: Durable, lightweight, locking latch

• KA1110 — Carbon Steel Cover; Carbon Steel Hardware; Carbon Steel Weld Ring; Buna Gasket.

• KA4310 — SS304 Cover; SS304 Hardware; SS304 Weld Ring; Buna Gasket.

Additional materials of construction and gasket material are available on request.

Avg. ship weight: 18 lbs (with steel weld ring) Overall height: 5 1/4 approximate



KB 20" non-pressure manhole with 10" fill opening for industrial/storage tanks/agriculture

Applications: Fill opening, cleanout, inspection cover, sampling port

Features: Durable, lightweight, locking latch

• KB1110 — Carbon Steel Cover; Carbon Steel Hardware; Carbon Steel Weld Ring; Buna Gasket.

• KB3310 - SS304 Cover; SS304 Hardware; SS304 Weld Ring; Buna Gasket.

Additional materials of construction and gasket material are available on request.

Avg. ship weight: 20 lbs (with steel weld ring) Overall height: 5 1/4" approximate



KF 16" non-pressure manhole for industrial/storage tanks

Applications: Cleanout, inspection cover, sampling port

Features: Durable construction, easy removal and maintenance; gasket is held in place by retainer clips welded to the cover; Buna N gaskets are standard, easy to replace

- KF1110 Carbon Steel Cover; Carbon Steel Ring Clamp; Carbon Steel Weld Ring; Buna Gasket.
- KF4310 SS304 Cover; SS304 Ring Clamp; SS304 Weld Ring; Buna Gasket.

Additional materials of construction and gasket material are available on request.

Avg. ship weight: 14 lbs (with steel weld ring) Overall height: 3 1/8" approximate



KG 20" non-pressure manhole for industrial/storage tanks

Applications: Cleanout, inspection cover, sampling port

Features: Durable construction, easy removal and maintenance; gasket is held in place by retainer clips welded to the cover; Buna N gaskets are standard, easy to replace

- KG1110 Carbon Steel Cover; Carbon Steel Ring Clamp; Carbon Steel Weld Ring; Buna Gasket.
- KG3310 SS304 Cover; SS304 Ring Clamp; SS304 Weld Ring; Buna Gasket.

Additional materials of construction and gasket material are available on request.

Avg. ship weight: 16 lbs (steel) Overall height: 3 1/8" approximate



LD 16" non-pressure manhole for cargo tank/industrial/storage tanks

Applications: Fill opening, cleanout, inspection cover, sampling port

Features: Durable. lightweight, locking latch to secure contents

- LD1110 Carbon Steel; Carbon Steel Hardware; Carbon Weld Ring; Buna Gasket.
- LD3310 SS304 Cover SS304 Hardware; SS304 Weld Ring; Buna Gasket.
- LD4410 SS3316 Cover SS304 Hardware; SS316 Weld Ring; Buna Gasket.

Additional materials of construction and gasket material are available on request.

Avg. ship weight: 25 lbs (with steel weld ring) Overall height: 4 %" approximate

# **Non-Pressure Manholes**



LE 20" non-pressure manhole for cargo tanks/industrial/storage silos

Applications: Fill opening, cleanout, inspection cover, sampling port

Features: Durable. lightweight, locking latch to secure contents

- LE1110 Carbon Steel Cover; Carbon Hardware; Carbon Weld Ring; Buna Gasket.
- LE1140 Carbon Steel Cover; Carbon Hardware; Carbon Weld Ring; Viton Gasket.
- LE3310 SS304 Cover; SS304 Hardware; SS304 Weld Ring; Buna Gasket.
- LE3330 SS304 Cover; SS304 Hardware; SS304 Weld Ring; EPDM Gasket.

Additional materials of construction and gasket material are available on request.

Avg. ship weight: 29 lbs (with steel weld ring) Overall height: 4 %" approximate



LT 30" full opening non-pressure manhole

Applications: General purpose access door

Features: Braced cover; 9 quick-opening adjustable cam levers

• LT1110 — Carbon Steel Cover; Carbon Hardware; Carbon Steel Weld Ring; Buna Gasket.

Avg. ship weight: 90 lbs (steel) Overall height: 6 1/8" approximate



**KM** 20" non-pressure manhole for cargo tank/industrial/storage tanks

Applications: Fill opening, cleanout, inspection cover, sampling port, access door, manway

Features: Two additional cam levers for tighter seal; locking latch; lightweight, easy to maintain

- KM1110 Carbon Steel Cover; Carbon Steel Hardware; Carbon Steel Weld Ring; Buna Gasket.
- KM2210 SS304 Cover; SSS304 Hardware; SS304 Weld Ring; Buna Gasket.

Additional materials of construction and gasket material are available on request.

Avg. ship weight: 42 lbs (steel) Overall height: 4 %" approximate



KN 24" non-pressure manhole for industrial/storage tanks/storage silos

Applications: Fill opening, cleanout, inspection cover, sampling port, access door, manway

Features: Two additional cam levers for tighter seal; locking latch; lightweight, easy to maintain

- KN1110 Carbon Steel Cover; Carbon Steel Hardware; Carbon Steel Weld Ring; Buna Gasket.
- KN2210 SS304 Cover; SS304 Hardware; SS304 Weld Ring; Buna Gasket.
- KN3310 SS316 Cover; SS304 Hardware; SS316 Weld Ring; Buna Gasket.

Additional materials of construction and gasket material are available on request.

Avg. ship weight: 52 lbs (steel) Overall height: 5 3/8" approximate

# Non-Pressure Fill Covers and Access Ports



LH 6" non-pressure fill cover for cargo tanks/conveying systems/industrial/storage silos

Applications: Fill opening, cleanout, inspection cover, sampling port

Features: Wingnut hatch provides tight, secure closure; durable, lightweight construction

- LH1110 Carbon Steel Cover; Carbon Steel Hardware; Carbon Steel Weld Ring; Buna Gasket.
- LH1120 Carbon Steel Cover; Carbon Steel Hardware; Carbon Steel Weld Ring; Hi Temp Gasket.
- LH2210 \*SS304 Cover; Plated Steel Hardware; SS304 Weld Ring; Buna Gasket.
- LH3310 \*\*SS316 Cover; Plated Steel Hardware; SS316 Weld Ring; Buna Gasket.
- LH5210 SS304 Cover; SS304 Hardware; SS304 Weld Ring; Buna Gasket.

Additional materials of construction and gasket material are available on request.

- \*Wet contact parts of cover assembly are SS304.
- \*\*Wet contact parts of cover assembly are SS316.

Avg. ship weight: 9.5 lbs Overall height: 4 %" approximate



LA 8" non-pressure fill cover for cargo tanks/conveying systems/industrial/storage silos

Applications: Fill opening, cleanout, inspection cover, sampling port

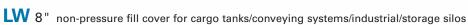
Features: Ideal inspection port for screw/air-operated conveying system; locking hatch, easy-opening cover; durable, lightweight construction

- LA1110 Carbon Steel Cover; Carbon Steel Hardware; Carbon Steel Weld Ring; Buna Gasket.
- LA3210 \*SS304 Cover; SS304 Hardware; SS304 Weld Ring; Buna Gasket.
- LA4310 \*\*SS316 Cover; SS304 Hardware; SS316 Weld Ring; Buna Gasket.
- LA4330 \*\*SS316 Cover; SS304 Hardware; SS316 Weld Ring; Food Grade Gasket.

Additional materials of construction, gasket material & vents are available on request.

- \*Wet contact parts of cover assembly are SS304.
- \*\*Wet contact parts of cover assembly are SS316.

Avg. ship weight: 11 lbs Overall height: 4 1/2" approximate



Applications: Fill opening, cleanout, inspection cover, sampling port

**Features:** Ideal for sampling port inspection hatch; wing-nut latch provides tight, secure closure; durable, lightweight construction

- LW1110 Carbon Steel Cover; Carbon Steel Hardware; Carbon Steel Weld Ring; Buna Gasket.
- LW1120 Carbon Steel Cover; Carbon Steel Hardware; Carbon Steel Weld Ring; Hi Temp Gasket.
- LW2210 \*SS304 Cover; Plated Steel Hardware; SS304 Weld Ring; Buna Gasket.
- LW3310 \*\*SS316 Cover; SS304 Hardware; SS316 Weld Ring; Buna Gasket.

Additional materials of construction and gasket material are available on request.

- \*Wet contact parts of cover assembly are SS304.
- \*\*Wet contact parts of cover assembly are SS316.

Avg. ship weight: 11 lbs Overall height: 5 %" approximate



LB 10" non-pressure fill cover for cargo tanks/conveying systems/industrial/storage silos

Applications: Fill opening, cleanout, inspection cover, sampling port

Features: Ideal inspection port for screw/air-operated conveying system; locking hatch, easy-opening cover; durable, lightweight construction; replaceable hinge pins

- LB1110 Carbon Steel Cover; Carbon Steel Hardware; Carbon Steel Weld Ring; Buna Gasket.
- LB2250 Aluminum Cover; Plated Steel Hardware; Aluminum weld Ring; Food Grade Gasket.
- LB4310 \*SS304 Cover; SS304 Hardware; SS304 Weld Ring; Buna Gasket.
- LB5410 \*\*SS316 Cover; SS304 Hardware; SS316 Weld Ring; Buna Gasket.

Additional materials of construction, gasket material & vents are available on request.

- \*Wet contact parts of cover assembly are SS304.
- \*\*Wet contact parts of cover assembly are SS316.

Avg. ship weight: 14 lbs Overall height: 4 1/2" approximate

LS 12" non-pressure fill cover for cargo tanks/conveying systems/industrial/storage silos

Applications: Fill opening, cleanout, inspection cover, sampling port

Features: Ideal inspection port for screw/air-operated conveying system; locking hatch, easy-opening cover; durable, lightweight construction; replaceable hinge pins

- LS1110 Carbon Steel Cover; Carbon Steel Hardware; Carbon Steel Weld Ring; Buna Gasket.
- $\bullet$  LS3310 \*SS304 Cover; SS304 Hardware; SS304 Weld Ring; Buna Gasket.
- LS5410 \*\*SS316 Cover; SS304 Hardware; SS316 Weld Ring; Buna Gasket.
- Additional materials of construction and gasket material are available on request.
- \*Wet contact parts of cover assembly are SS304.
- \*\*Wet contact parts of cover assembly are SS316.



Avg. ship weight: 17 lbs Overall height: 4 5/16" approximate

# **Pressure Relieving Fill Covers**



LJ 10" pressure-relieving fill cover for cargo tank/industrial – up to 5PSI

Applications: Fill cover

Features: Spring-loaded fill cap provides positive seal under normal operation, eliminates flutter during emergency pressure release; additional venting capabilities; rated emergency venting capacity 191,258 CFH at 5PSI

- LJ1110 \*SS304 Cover; SS304 Hardware; SS304 Weld Ring; Buna Gasket.
- LJ4340 \*SS304 Cover; SS304 Hardware; Aluminum Weld Ring; White Neoprene Gasket.
- LJ2210 Carbon Steel Cover; Carbon Steel Hardware; Carbon Steel Weld Ring; Buna Gasket.

Additional materials of construction, gasket material & vents are available on request.

\*Wet contact parts of cover assembly are SS304.

Avg. ship weight: 16 lbs Overall height: 4 3/8" approximate

# **Hatch Covers**



HA 8" full opening pressure/vacuum tank hatch for bulk storage tanks

Applications: Silos, grain elevators, baghous for cement, food products, grain, industrial products

**Features:** Full opening cover can be used for sampling or inspection; available with bolted or weld flange base; dependable design is easy to maintain; relieves pressure at 1.5 oz./sq. in. and vacuum at .5 oz./sq. in. with 46.4 sq. in. free area of pressure relief and 15.9 sq. in. free area of vacuum relief

Base	Cover	Dome	Pressure Option
1 Steel, weld, straight 2 Cast iron, flanged, sloped	1 Plated Steel	1 Plated	<b>0</b> None

Avg. ship weight: 14 lbs (flanged base) 19 lbs (weld ring)



HC 20" full opening pressure/vacuum tank hatch for bulk storage tanks

Applications: Silos, grain elevators, baghous for cement, food products, grain, industrial products

**Features**: Bolted flange base; full opening, dependable design, easy to maintain; 291 sq. in. free area of pressure relief and 78.5 sq. in. free area of vacuum relief; not for use on any hazardous materials – product can be emitted when relieving pressure

Base	Cover	Dome	Pressure Option
1 Cast Aluminum	1 Cast Aluminum	1 Cast Aluminum cover with plated 2 oz. dome	1 oz. aluminum dome/ 2 oz. steel dome
		2 Cast Aluminum cover with 1 oz. dome	<ul><li>4 oz. steel dome</li><li>5 oz. steel dome</li></ul>
			<b>3</b> 6 oz. steel dome

Avg. ship weight: HC1120 40 lbs  $\bullet$  HC1110 60 lbs  $\bullet$  HC1111 100 lbs Overall height: 4  $\frac{1}{2}$ " approximate Vacuum Setting: 0.5 oz./sq. in. on all models



HH 24" pressure/vacuum tank hatch for bulk storage tanks

Applications: Silos, grain elevators, baghous for cement, food products, grain, industrial products

**Features**: All-aluminum contact parts eliminate corrosion; no internal hardware to contaminate product; weather hood provides protection from the elements; palm nuts allow for quick, easy opening; large 24" opening provides higher venting capacity and improved access into the tank

Pressure Setting	Vacuum Setting	Gasket
Settings: 02 through 29 oz.	Setting: 0.5 through 9 oz.	1 White Food Grade (FDA approved)
		(i DA approved)

(first two digits indicate pressure setting) (second two digits indicate vacuum setting)

Part Number Example: HH02051 = 2 oz. pressure, 0.5 oz. vacuum

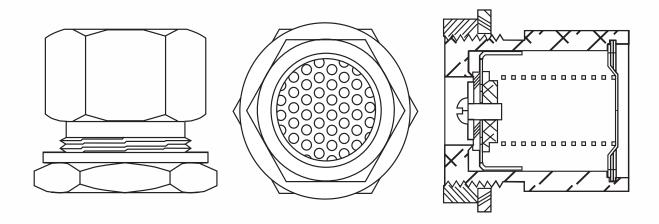
**Warning:** Cover should be inspected at least once each month for proper operation and proper functioning hardware. The weather hood should be inspected for damage. Replace any missing or damaged items.

Avg. ship weight: 81 lbs Overall height: 13" approximate

# **Vent Options**

VE 0007 Aluminum Vent VE 0008 Stainless Steel Vent

Some Manholes / Fill covers may offer a vent option. The most commonly used vents are shown below. Please consult factory for information about alternative vent options.



The VE 0007 Aluminum Vent and the VE 0008 Stainless Steel Vent are designed to fit into a 1-11/16 opening and they relieve vacuum as follows:

## Specifications:

Opens @not more than 6 ounces vacuum Capacity of 2,000 CFH @ 1PSI

Thread size: 15/8 - 12N

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OPW Fluid Transfer Group (OPW-FTG), part of Dover Corporation (NYSE:DOV), comprises five market-leading operating companies, each dedicated to designing, manufacturing and distributing world-class solutions for the safe handling and transporting of hazardous bulk products. In addition to these companies, OPW-FTG has manufacturing plants in North America, Europe, Brazil and India; and sales offices in the United Kingdom, Singapore, Russia, and China.

Throughout the world, OPW-FTG companies are hard at work ensuring the safe processing and transportation of hazardous products and safeguarding against costly petroleum and chemical spills, tank overfills and fugitive vapor emissions. Whether your need is in the chemical plant, at the terminal loading rack, or outfitting a fleet of rail tank cars, cargo tanks or dry-bulk trailers, OPW-FTG systems set the standard for safety, performance and peace-of-mind assurance in the most rigorous and demanding applications. If the safe, profitable handling of hazardous liquids and dry bulk commodities such as gasoline and diesel, chlorine, chlor-alkali products, LPG, acids, cement, flour and starch, among others, is your concern, trust OPW-FTG.

#### EXPERT SOLUTIONS FOR THE SAFE HANDLING & TRANSPORT OF HAZARDOUS BULK PRODUCTS

	Applications Processing		Load	Tra	ınsport	Unload
PETROLEUM	Gasoline     Alcohols/Ethanol     Fuel Oil     LPG	Bellow Sealed Valves     Sample Valves     Lined Ball Valves     Lined Butterfly Valves     Industrial Valves     IsO Rings     Sight Flow Indicators     Globe Valves     Swivels	Loading Arms     Couplers     Rack Monitors     Dry Disconnects     API Coupler     Swivels	Cargo Tanks  • Manholes  • Vapor Vents  • Electronics  • Internal Valves  • API Adaptors  • Sealed Parcel  • Pneumatic Controls  • Manifold Systems	Rail Tank Cars  Pressure Relief Valves  Plug Valves Ball Valves  Level Measurement  Autoloks  Kamvaloks  Dryloks  Rupture Disc Devices  Angle Valves	Drylok Couplers     Adaptors     Delivery Elbows     Vapor Recovery Elbows     Swivels
CHEMICALS	Ethanol     Chlorine     Acids & Bases     Amines     Anhydrous     Ammonia     Propylene     Butadiene     Hazardous Liquids	Bellow Sealed Valves     Sample Valves     Lined Ball Valves     Lined Butterfly Valves     Industrial Valves     Industrial Valves     IsO Rings     Sight Flow Indicators     Globe Valves     Swivels     Dry Disconnects     Quick Disconnects	Loading Arms     Autoloks     Kamwaloks     Dryloks     Loading Manholes     Valves     Actuators     Swivels	Cargo Tanks • Manholes • Vapor Vents • Electronics • Internal Valves • Sealed Parcel	Rail Tank Cars - Safety Valves - Safety Valves - Plug Valves - Ball Valves - Level Measurement - Autoloks - Kamvaloks - Dryloks - Rupture Disc Devices - Angle Valves	Loading Arms     Autoloks     Kamvaloks     Dryloks     Valves     Actuators     Safety Breakaways     Swivels
DRY BULK	Cement     Flour/Starch     Pharmaceuticals	Industrial Valves     Sight Flow Indicators     Butterfly Valves     Swivels	Loading Arms     Aerators     Hatch Covers     Swivels	Cargo Tanks • Manholes • Check Valves • Hopper Tees • Butterfly Valves • Aerators • Weld Rings	Rail Cars • Manholes • Hatches • Access Ports • Check Valves • Hopper Tees • Butterfly Valves • Aerators • Pressure Vacuum Valves	Aerators     Butterfly Valves     Tank Hatches     Pressure Relief     Vacuum Relief     Temperature Monitoring
INDUSTRIAL/GENERAL	Food Processing     Pharmaceuticals     Waste Water     High-Purity Liquids     Breweries     Pulp and Paper     Steel Processing	Lined Ball Valves     Lined Butterfly Valves     Sample Systems     Sight Flow Indicators     ISO Rings     Dry Disconnects     Swivels     Quick Disconnects     High-Performance Butterfly Valves	Loading Arms     Couplers     Rack Monitors     Swivels     Dry Disconnects     Quick Disconnects     Butterfly Valves	Cargo Tanks • Manholes • Vapor Vents • Electronics • Weld Rings • Hopper Tees • Pneumatic Controls • Sealed Parcel	Rail Tank Cars - Safety Valves - Plug Valves - Ball Valves - Level Measurement - Autoloks - Kamvaloks - Dryloks - Rupture Disc Devices - Angle Valves	Loading Arms     Couplers     Rack Monitors     Swivels     Dry Disconnects     Quick Disconnects     Butterfly Valves

# Chemical & Industrial Processing Market Unit

- Food Processing
- · Chemical Plants
- · Petroleum Loading Stations
- · Steel Processing, Pulp & Paper
- · Waste Water Treatment
- · Pharmaceutical
- · Breweries
- · High-Purity Liquids

#### Rail Car Market Unit

- Pressure & General Purpose Rail Tank Cars
- · Dry Bulk Rail Cars
- · Ethanol Tank Cars

#### Cargo Tank Market Unit

- · Gasoline & Diesel
- · Chemical
- · Dry Bulk

CIVACON

4304 Mattox Road Riverside, MO 64150 USA Telephone: +1 816 741 6600 Fax: +1 816 741 1061 www.civacon.com

Specializes in products for petroleum, chemical and dry bulk cargo tanks that help safeguard against spills, overfills, and fugitive emissions: access ports, manholes, weld rings, hatches, fill covers, swing check valves, pressure vacuum hatches, pressure relief valves, vapor valves, bottom loading equipment, delivery elbows, overfill detection devices, and vapor recovery adaptors.



Boekweitstraat 1, P.O. Box 32, 2150 AA Nieuw-Vennep Netherlands Telephone: +31 252 660 300 Fax: +31 252 687 258 www.opw-ftg.nl

OPW Fluid Transfer Group Europe B.V. is a leading manufacturer of a full range of loading arms, and subsequent fluid handling equipment and a major provider of cargo tank products and an extensive package of bulk handling fittings for markets in Europe, the former Soviet Union, Africa, the Middle East, and Asia as far as Pakistan.



## Engineered Systems

2726 Henkle Drive Lebanon, OH 45036 USA Telephone: +1 513 696 1500 Fax: +1 513 932 9845 www.opw-es.com

Specializes in designing and manufacturing products for safe and efficient loading and unloading of critical hazardous chemicals: loading arms, swivel joints, sight flow indicators, quick and dry disconnect couplers, and safety breakaways.



7733 Gross Point Road Skokie, IL 60077 USA Telephone: +1 847 677 0333 Fax: +1 847 677 0138 www.midlandmfg.net

Specializes in products used on pressure and general purpose rail tank cars, chemical cargo tanks, barges and ISO containers for the safe handling of toxic materials: bottom and top loading/unloading valves, pressure relief valves, level gauge devices, and monitoring equipment.



11172 State Highway O Mineral Point, MO 63660 USA Telephone: +1 573 438 5000 Fax: +1 573 438 4853 www.suresealinc.com

Specializes in components for pneumatic tank trailers, rail cars, chemical and pharmaceutical plants, and any application requiring the processing, movement and storage of dry bulk or liquid materials: butterfly valves, lined ball valves, actuators, aeration systems, relief valves, hopper tees, couplers, and sanitary valves.

#### OPW FLUID TRANSFER GROUP - INDIA

36 Marol Co-op. Ind. Est. Ltd. 2nd Floor, M.V. Rd., Marol Andheri (E), Mumbai – 400 059 Telephone: +91 851 72 96 / 851 73 55 Fax: +91 851 73 33

#### OPW FLUID TRANSFER GROUP - BRAZIL

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