## PASTORE & LOMBARDI

## **GAS SPRINGS**



Use standard care and caution and follow these warnings:

• The thrust of a gas spring will be calculated at 20°C, a higher or lower temperature would influence the thrust for about 3,5% every 10°C.

The normal function proceeds within a temperature between -30° and +80°.

Very hot environments with temperatures over 80° and aggressive atmospheres cause gas spring malfunctions and may shorten its operating life.

- The assembling must be carried out as follows: in closed position the connection of the shaft has to be turned downside, this will facilitate the lubrication of the guide and of the seals and will permit a higher braking effect.
- Ensure that the spring fittings are aligned to avoid buckling.
  If mounting hole is a through hole, use non threaded pins instead of screws.
  Avoid using blunt tools or abrasive materials that might damage the shaft surface. Avoid contact with corrosive agents or chemicals.
- Machine vibration may affect the seals and shorten gas spring life.
- Do not expose the gas spring to pulling forces exceeding the extension speed of the shaft.
- Doors opened through gas springs should be equipped with an additional rod (such as in a car hood) which keeps the door open in case of gas spring failure.

HOW TO CHOOSE BEST SUITABLE GAS SPRING:

- S = Gas spring thrust pressure in kg
- N = Number of the gas springs

 $S = \frac{X \times Y}{2N \times Z} + 5 \text{ KG}$ 

